

ALLEN® 4100F

FDA Grade, High Impact ABS, Medium to High Gloss Sheet

Introduction

ALLEN® 4100F is a general purpose ABS that has high impact strength and excellent forming properties.

General Information

ALLEN® 4100F has been tested under laboratory conditions and has achieved a UL94 HB rating at 0.060 in (1.52mm) and above and meets the requirements of Federal Motor Vehicle Safety Standard No. 302 (FMVSS 302) and US Food And Drug Administration 21 CFR 181.32 (Acrylonitrile copolymers and resins).

Suggested Applications

- Medical equipment housings
- Food equipment trays & housings
- Display signs

Features

- Custom color matching
- Good forming and fabricating properties
- Edge trim easily used into future orders
- FDA 21 CFR 181.32 compliant
- Medium to high gloss finish

Environmental and Safety Considerations

SEKISUI SPI is committed to ensuring that its products can be manufactured, transported, stored, used, disposed, and recycled with an appropriate regard for safety, health, and environmental protection. We support the safe handling of our products. Please contact our Technical Service department at 800.682.8758 for resources or visit our website: <http://www.sekisui-spi.com>. For Safety Data Sheets, please call 800.325.3133.

SEKISUI SPI

Customer Service

1305 Lincoln Ave. Holland MI 49423 USA
Phone: 800.823.1305
Outside the US: +1.616.394.3808
Fax: 800.832.5536, +1.616.394.3875
Email: info@sekisui-spi.com

Technical Service

Phone: 800.682.8758
Fax: +1.570.387.8722
Outside the US: +1.570.387.6997
techservice@sekisui-spi.com

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Physical Properties

Property	Test Method	Typical Value ¹	
PHYSICAL			
Specific Gravity	ASTM D792	1.02 - 1.05	
Gloss, 60° Angle	ASTM D523	80%	
MECHANICAL			
Tensile Strength	ASTM D638	5,100 psi	35.1 MPa
Flexural Modulus	ASTM D790	370,000 psi	2,551.0 MPa
Flexural Strength	ASTM D790	11,300 psi	77.9 MPa
Notched Izod Impact, 23 °C (73 °F)	ASTM D256	8.0 ft-lb/in	427 J/m
Notched Izod Impact, -17 °C (0 °F)	ASTM D256	2.7 ft-lb/in	144 J/m
THERMAL			
Heat Deflection Temperature (HDT) @66 psi (.45 MPa), unannealed	ASTM D648	195 °F	90.6 °C
Mold Shrinkage	ASTM D955	0.004 - 0.007 in/in	
FLAMMABILITY			
Underwriters Laboratories, Inc. [®] Component Recognition	UL Standard 94 ²	HB @ 0.060 in (1.52mm)	
Motor Vehicle Safety Standard	FMVSS 302	PASS	
¹ Values based upon injection molded resin. ² ALLEN® 4100F has been tested under laboratory conditions and has passed UL 94HB criteria. SEKISUI SPI makes no warranty or guarantee that these products will meet UL 94HB in the parts final, finished configuration. Not intended for specification purposes.			

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This information supersedes all previously published data.